

Axial piston pumps

Type AKP

500 bar

0,1 up to 0,36 cm³/rev

Features

- High volumetric efficiency (also by very low speed rates)
- Low noise level
- Various speed ranges
- Continuous self lubrication and cooling through the suction flow
- Small mounting dimensions
- Automatic venting by raising and lowering the pressure or by switching the motor on and off several times
- Venting time can be shortened essentially through a pre-filling

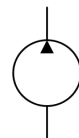


Design

- Design with 3 or 5 pistons
- Valve controlled on pressure and suction side (not usable as motor)
- Swash shaft with large dimensioned rolling bearings
- Rotating swash plate

Applications

- Offshore
- Oil and gas
- Metering systems
- Hydraulics systems with small displacements
- Usable even in unfavourable ambient conditions
- Small units



Technical data

Hydraulic fluid	Mineral oil according to DIN 51524 (other fluids on request)
Fluid temperature range	-20 to 80 °C
Ambient temperature range	-30 to 50 °C
Viscosity range	5 to 220 mm ² /s
Max. operating pressure	500 bar
Operation pressure at suction port	-0,2 bar to 0,5 bar gauge pressure
Filtration (recommendation)	According to NAS 1638 class 6 resp. ISO/DIN 4406 17/15/12
Weight	see table
Axial force onto driving shaft	Not allowed
Radial force onto driving shaft	On request
Max. speed range	100-5000 min ⁻¹
Direction of rotation	any
Installation position	According mounting drawing
Material	Housing: aluminium anodised Pump head: steel blued

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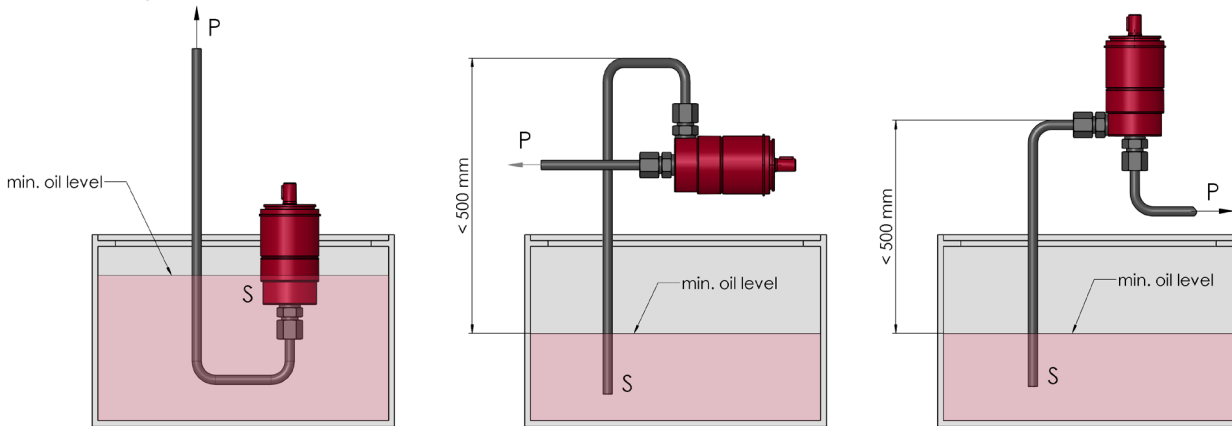
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Ordering code

Example	AKP 103 - 0,10 - 500 - V -	00
Axial piston pump		Special design 01 ... 99 (00 for standard)
Size	103 105 36	
Displacement [cm³/rev]	see product inform.	
Max. operating pressure [bar]	see product information	
Seal material	V [FPM] other seal materials on request	
		Part index Please leave it blank (small letters a-z; different letters do not effect interchangeability)
		Design revision see dimension drawings (capital letters A-Z; identical letters equal same connecting dimensions)

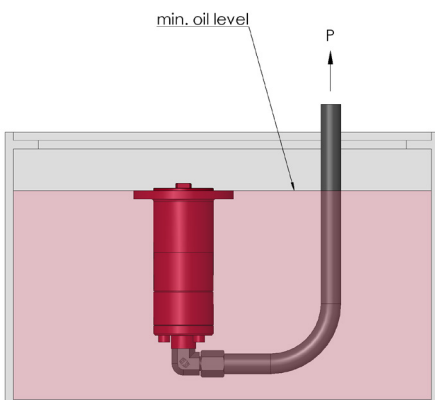
Mounting

Size AKP103/105



Suction filter recommended

Size AKP36



Product information

Size	Displacement [cm ³ /rev]	max. Operating pressure [bar]	max. speed [rpm]	Number of pistons	Weight ca. [kg]	max. Torque [Nm]	max. Power [kW]	Part No.
103	0,1	500	5000	3	0,9	1,05	0,55	3678021
103-Light	0,1	500	5000	3	0,69	1,05	0,55	4054819
105	0,3	500	5000	5	0,9	2,99	1,57	3678024
36	0,12	350	5000	3	0,64	0,88	0,46	4074013
36	0,28	350	5000	5	0,64	1,95	1,03	4074014
36	0,36	250	4000	5	0,64	2,51	1,32	4074045

Attention: The flange (part no. 3683105) has to be ordered separately!

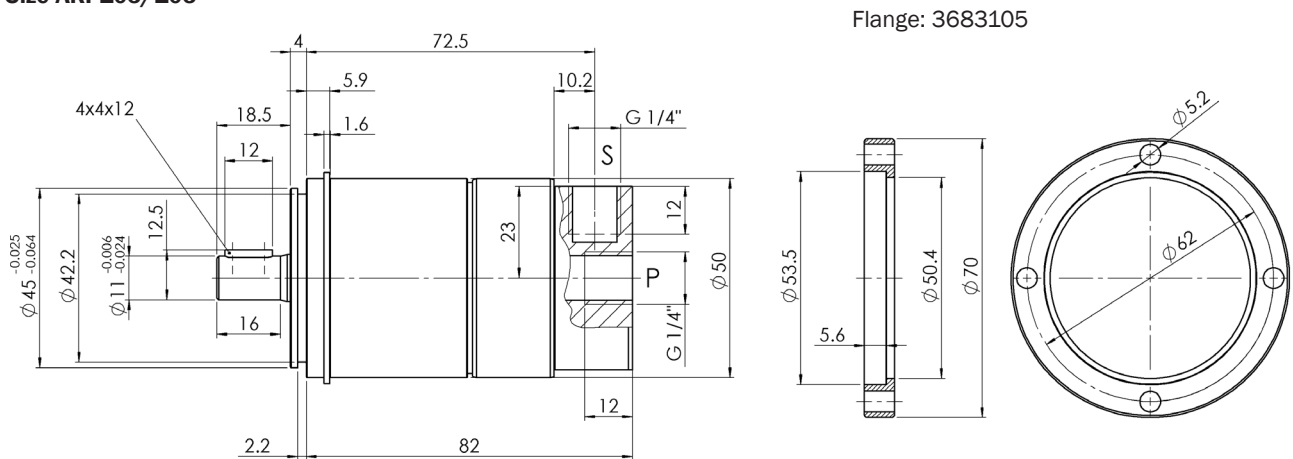
Calculation of driving motor power

$$P = \frac{p \cdot V_g \cdot n \cdot k}{\eta_t \cdot 600 \cdot 10^3}$$

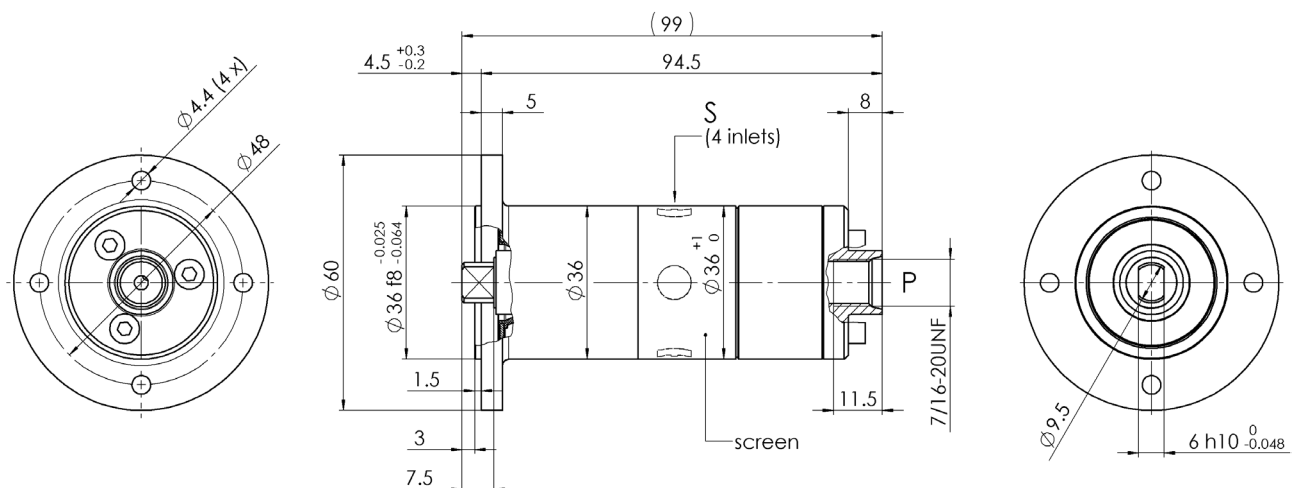
P = Driving power [kW]
 p = Operating pressure [bar]
 V_g = Displacement [cm³/rev]
 n = Speed [rpm]
 η_t = Overall efficiency approx. 0,8
 k = Pulsation factor
 - with 3 pistons: k approx. 1,05
 - with 5 pistons: k approx. 1,02

Dimensional drawing

Size AKP103/105



Size AKP36



Type AKP

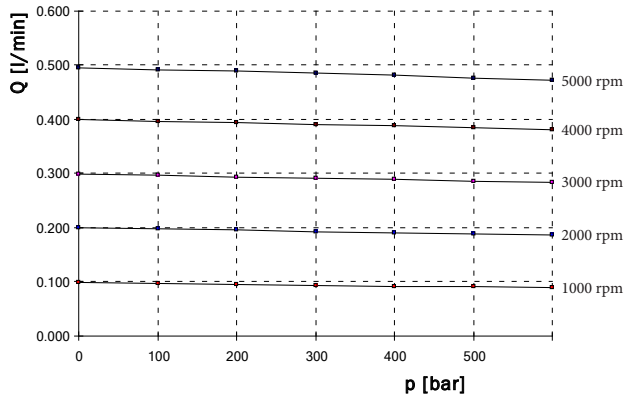
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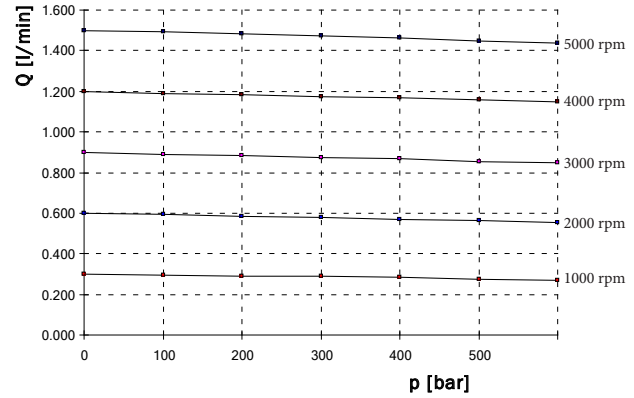
Characteristics

(measured at $v = 30 \text{ mm}^2/\text{s}$, $T = 40 \text{ }^\circ\text{C}$)

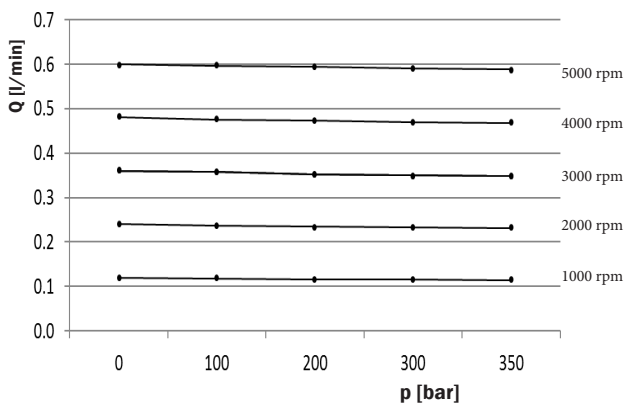
Size AKP103



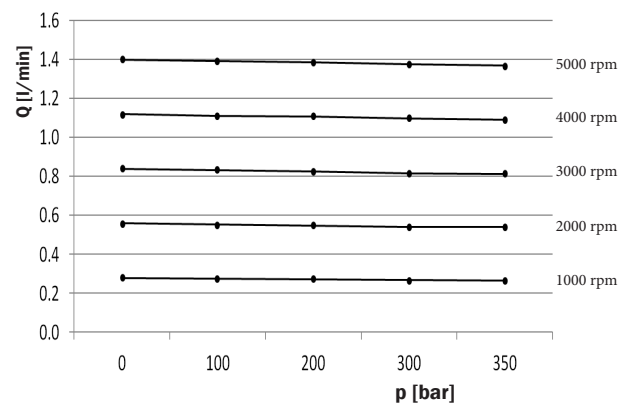
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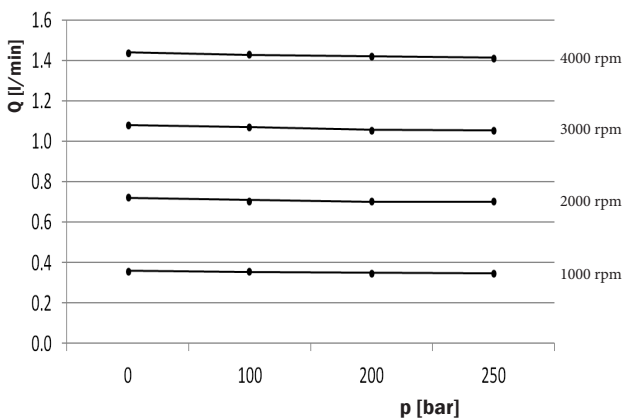
Size AKP36-0,12



Size AKP36-0,28



Size AKP36-0,36



Bieri Hydraulik AG

Könizstrasse 274

CH-3097 Liebefeld

Tel. +41 31 970 09 09 | Fax +41 31 970 09 10

info@bierihydraulics.com | www.bierihydraulics.com

The information in this brochure relates to the operating conditions and applications described.

For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.